

Hanko[®]

DEDICATION
for INSULATION
since 1978

Product Information



WWW.HANKO.NL | WWW.HANKOGRUPPE.DE

HANKO portable hand-held Swaging machine / Beading machine

This swaging machine/beading machine is mounted on a high-quality industrial battery-operated drilling machine.

Recommended purpose:

The portable hand-held swaging/beading machine from HANKO is used for swaging and beading in the thin sheet metal industry.

Material and thickness of the plate to be used according to the guarantee:

Aluminium	0.1-1.5 mm
Galvanized steel	0.1-1.0 mm
Stainless steel	0.1-0.7 mm

Recommended type of wheels to be used:

HANKO Swaging wheels
HANKO Beading wheels
HANKO Special wheels

Recommended type of wheels to be used:

Speed (2 gears)	0-44 m /min
Operation	1-2 hands
Swaging/Beading machine power house	Aluminium
Feed shaft house	Stainless Steel
Shaft and gearwheel	Steel
Output shaft	Nonlubricated bearings
Gearbox	Hardened steel gearwheel for high load capacity
Total weight	1.6 kg + drilling machine and accessories.

Please note

Read the instruction and technical specifications for the drilling machine, charger and batteries before use.

Operation of the swaging/beading machine

1. The desired swaging/beading wheels are mounted on the hand-held swaging/beading machine
2. The material has to be secured and kept safety when using the swaging/beading machine.
3. The first time the material is run through the swaging/beading machine, it should not be tightened more than one time at the top screw.
4. When the material is finished, the top screw has to be loosened so much that the material can be removed.

Warning

- The swaging/beading machine is a manual hand-held/roll machine, by which the risk is that fingers, clothes etc. can be clamped if the machine is falsely used.
- The swaging/beading machine must at all times be kept away from the body.
- The swaging/beading machine does not resist water.
- It must not be overloaded more than it is described in the technical specifications, due to the danger of overheating the drilling machine or a mechanic break in the swaging/beading machine.
- The swaging/beading machine does not resist harsh treatment.
- Never use over rivets or double plate with too much tension.
- Do not start the swaging/beading machine when changing wheels.

Guarantee

According to EU law, HANKO provide 2 years (statutory guarantee) on our swaging/beading machine, which protect you against defective goods and goods that does not look or work as advertised.

The guarantee is onl applicable if the swaging/beading machine is used for the recommendedd purpose, the recommended type of material and thickness of the plate and only when used with HANKO original parts - such as batteries, wheels, stop plate etc.



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